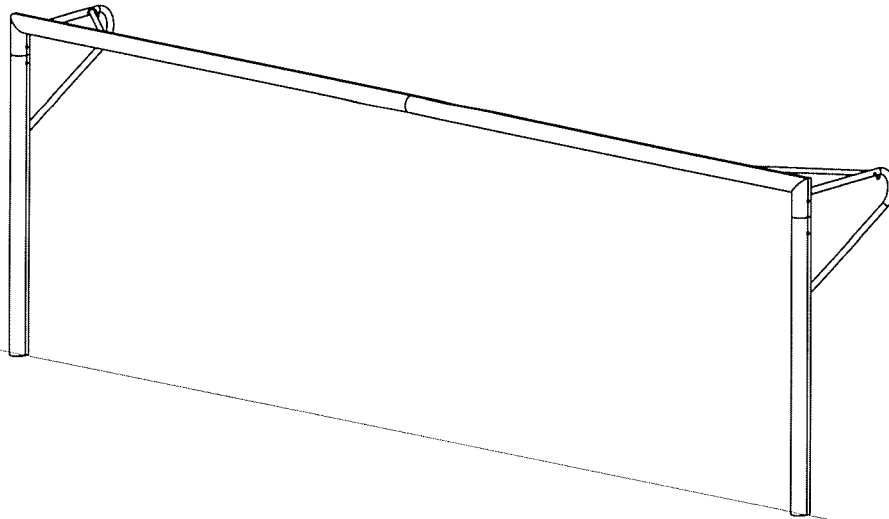


ART. 5910 ALUMINIUM FOOTBALL GOAL 6x2 mt M. SECTION 100 X 120 MM. WITH SOCKETS AND ANGLE NET SUPPORT.



This football goal is in accordance to UISP 2007 for dimension of football match in 7 or 8 and also in accordance to UNI EN 748:2005 that specify requirements of functionality and safety.

PRODUCT DESCRIPTION

Football goal dimension 6x2 mt, suitable for football in 7 or 8 matches, realized in aluminium oval section 100x120 mm. To make the football goal even more fixed and hardy, angles are welded and the junctions are made of special alloy 6005. Aluminium sockets are supplied, Angles net supports are made in hot galvanized steel, fastens for net fixing are made in plastic material. The net has to be fixed to the ground.

WARNINGS

- Before starting the assembly or use the system, read carefully instructions and verify the presence of all the components.
- This system has been designed exclusively for football not for others uses;
- Before using football goals control that all fixing are well closed;
- Football goals has to be always insured against overturning;
- Periodically control general condition and safety of the system;
- Do not climb on the football goal structure and net;

MAINTENANCE

- Once a year, control that all the fixings are well closed.
- Once a year control the condition of net's fastens, eventually provide to the replacement.
- Once a year control the football goal condition.
- In case of structural failures or deformations, breaks or anomalies in general, contact immediately the installer or the dealer.

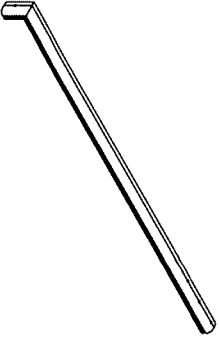

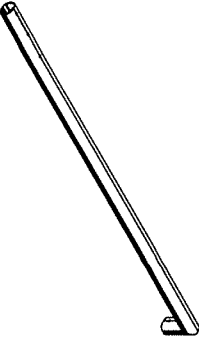
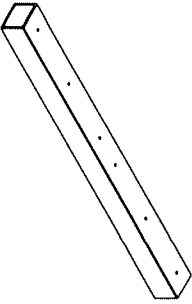


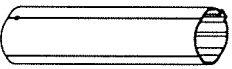
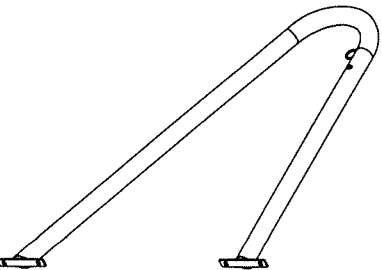
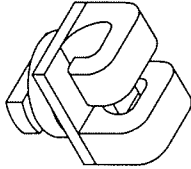

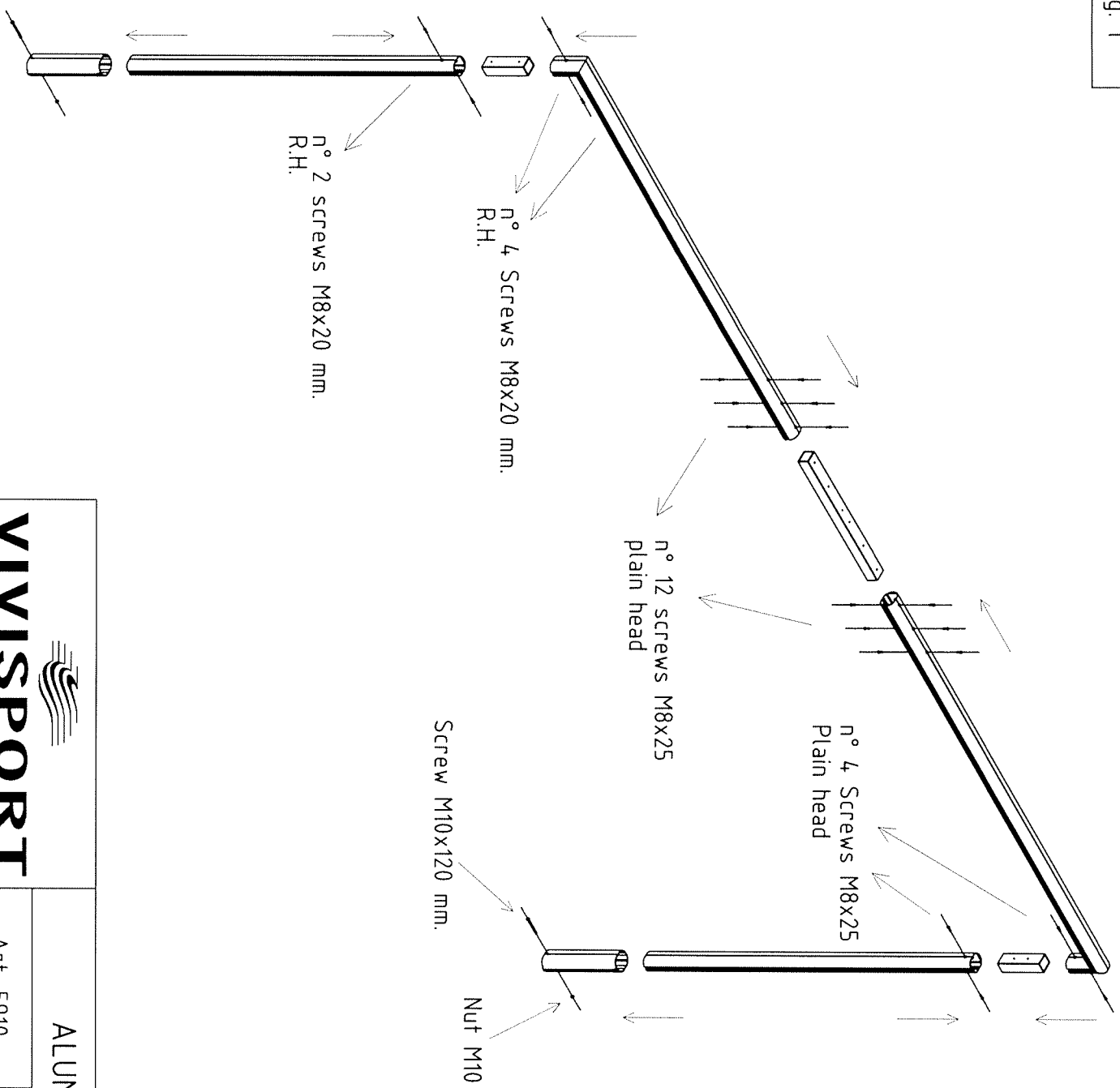
 <p>Left half crossbar</p>	 <p>Right/left post</p>	<p>LIST OF COMPONENTS (for 2 football goals)</p> <p>n° 2 right posts n° 2 left posts n° 2 right half crossbars n° 2 left half crossbars n° 4 junctions post-crossbar n° 2 junctions crossbar n° 4 post sockets n° 4 net supports</p>	
 <p>Right half crossbar</p>	<p>n° 4 reinforcements for supports</p>	<p>n° 86 anchors for net fixing n° 4 screws M8x60 e.h n° 4 screws M10x120 n° 40 screws M8x25 p.h n° 24 screws M8x20 r.h. n° 8 nuts M10 n° 28 nuts M8 n° 28 washers diam. 8mm. FOOTBALL WEIGHT: 74 KG.</p>	
 <p>Crossbar junction</p>	 <p>Reinforcement for Support</p>		
 <p>Post-crossbar junction</p>	 <p>Post socket</p>		
 <p>Net support</p>	 <p>Anchor for net</p>		
 <p>VIVISPORT attrezzature sportive</p>		<p>ALUMINIUM FOOTBALL GOAL 6x2 mt</p> <p>Art. 5910</p> <p>Data: 30/08/2011 Aggiornamento n° 0</p> <p>Pagina: 2/5</p>	

Fig. 1

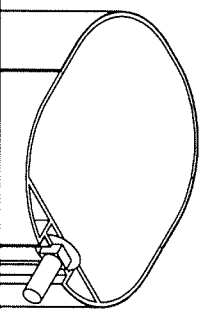


ASSEMBLY INSTRUCTION:

- Fix screws to the socket (Fig. 1)
- Build the plinths and position the socket (Fig. 4-5)
- Fix screws M10x40 into the sockets (Fig. 6)
- Insert posts into the sockets (Fig. 1)
- Fix crossbar and junctions (Fig. 1)
- Fix post-crossbar junction (Fig. 1)
- Insert screws M8x20 into the slots (Fig. 1)
- Fix crossbar to the post and close screws (Fig.1)
- Fix the net support (Fig. 3)
- Fix reinforcement net support (Fig.3)
- Apply net anchors in the slots in a distance of 25 cm. 50 anchors in a football goal. (fig. 8)

Fig. 2

Insert screws M8x20 mm r.h. as the drawing below.
 n° 4 screws each half crossbar
 n° 2 screws each post



ALUMINIUM FOOTBALL GOAL 6x2 mt

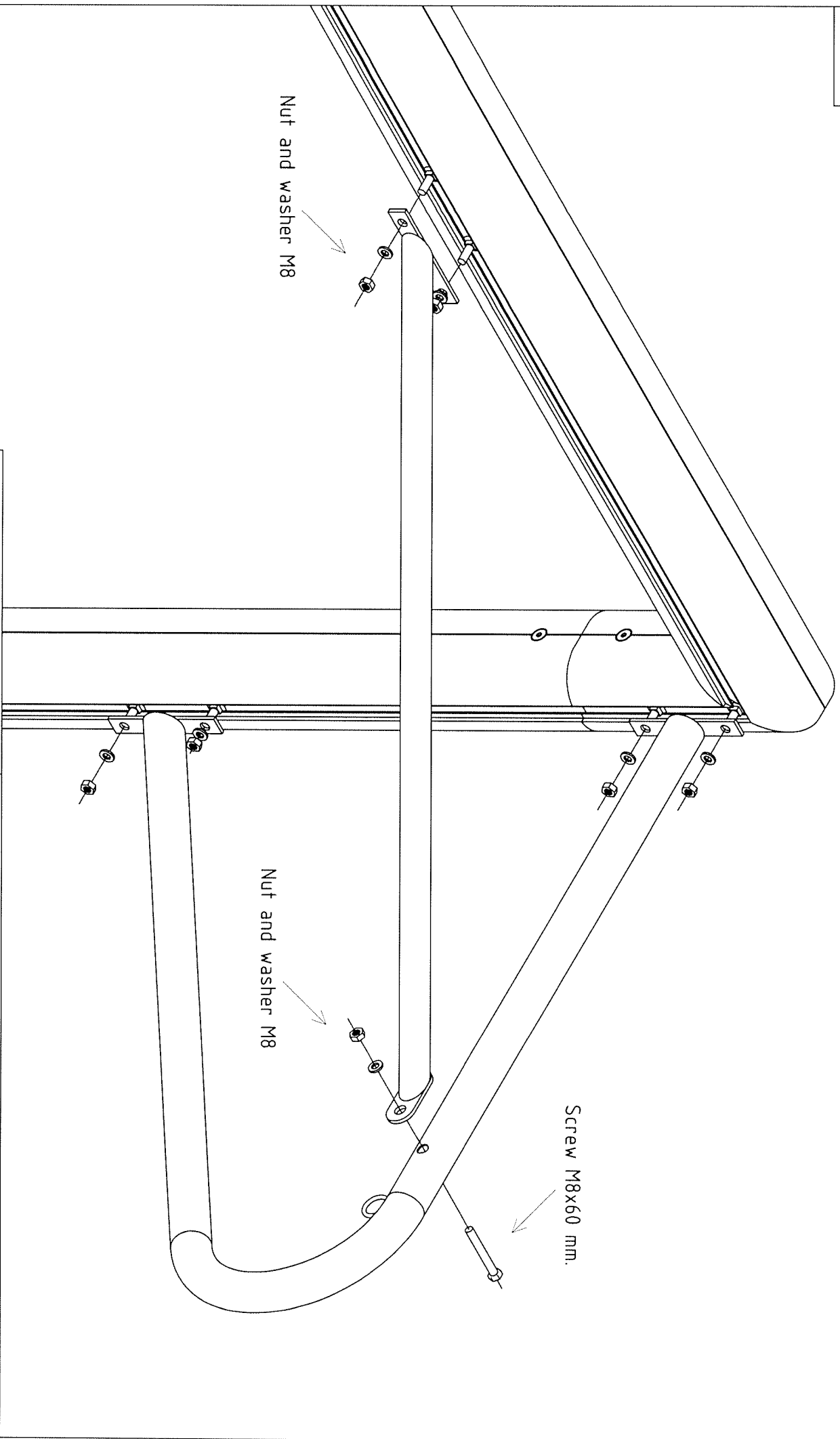


Art. 5910

Data: 30/08/2011
 Aggiornamento n° 0

Pagina: 3/5

Fig 3




VIVISPORT
attrezzature sportive

ALUMINIUM FOOTBALL GOAL 6x2 mt

Art. 5910

Data: 30/08/2011
Aggiornamento n° 0

Pagina: 4/5

Tutti i diritti sono riservati. È vietata la riproduzione, totale o parziale, senza autorizzazione.

Fig. 4

Utilizzare calcestruzzo ordinario C16/20

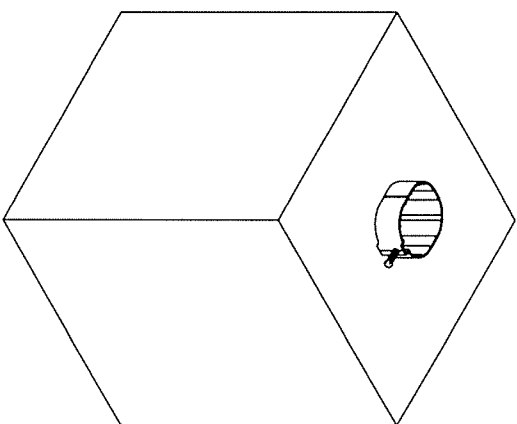


Fig. 6

Insert the nut M10 into the slot and fix as the drawing with screw M10x40

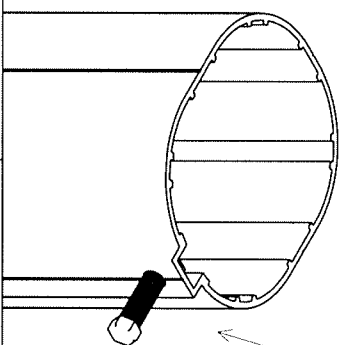
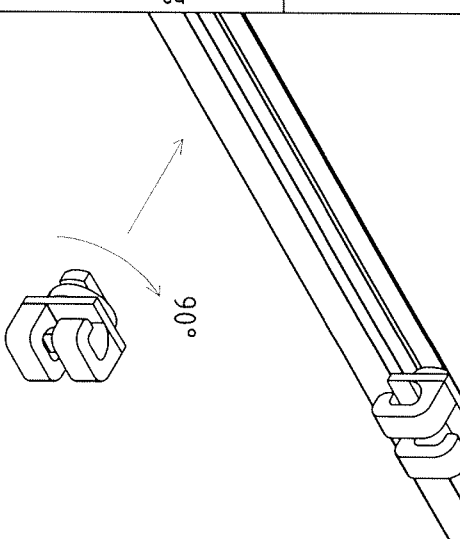


Fig. 8



Position the socket with slot facing the outside of the playground. To simplify draining apply a little tube into the concrete between socket and plinth.

Fig. 7
view from back

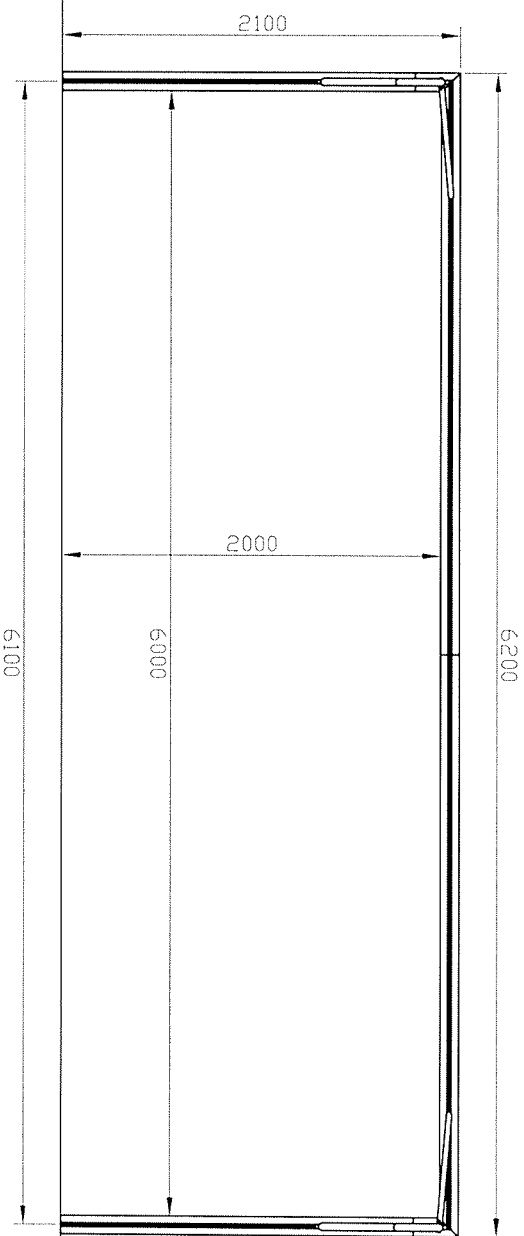
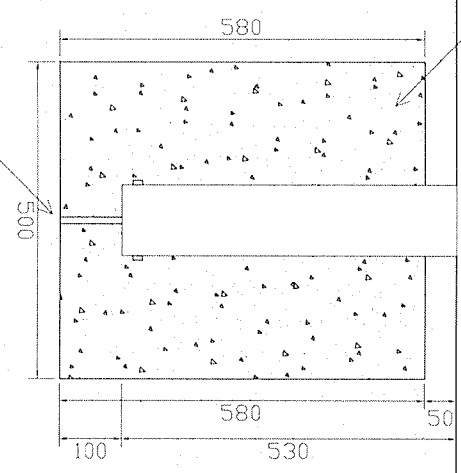


Fig. 5

Concrete plinth

Socket

Tube draining



VIVISPORT
attrezzature sportive

ALUMINIUM FOOTBALL GOAL 6x2 mt

Art. 5910

Data: 30/08/2011
Aggiornamento n° 0

Pagina: 5/5